

ALTERATIONS:

- Iss. Date. Name. Alteration
- 1 28/03/2018 JW INITIAL ISSUE
- 2 06/02/2019 AM UPDATED FOR NCR 654.
- 3 25/09/2019 AS NOTES ADDED - CUT DOWN SPRING AND GUIDE. MISSED OFF ASSEMBLY INSTRUCTIONS.
- 4 02/10/2019 JW CORRECTED BOM TO OW/OLD OM LISTING; ADDED 12X M5x25CZ, 4 X M5WPX & 2 X M5WDZX12.7
- 5 10/03/2020 AS M5X16CZ WAS M5X20CZ - DUE TO CLF1-3-2 TAPPED 10 DEEP - USE LOCTITE 243 NOT ADDED
- 6 28/04/2020 AS BG0804.5, BG0806FDU AND M5X16CZ NOW IN BOM CLF1-3. PRODUCTION REQUEST
- 7 23/09/2021 JW ADDED 1 X M6LZ TO BOM, PREVIOUSLY MISSING. REF NCR897

Internal

Notes:
All dimensions in MMS
UNCONTROLLED COPY

Part No: CLF1Version: 7

Description: LINKAGE KIT FLAT - PORSCHE

File: Y:\D091-porsche linkage\final\

Project: D091

Frame: 1 of 1

Tolerances: +/-0.1 unless stated

Material: N/A

Treatment: N/A

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	CLF1-1	PORSCHE LINKAGE SPACER	1
2	CLF1-2	CLF1 MOUNTING SPACER	1
3	CLF1-4	CLF1 BELL CRANK	2
4	CLF1-3	CLF1 LINK BAR	1
5	LJ5R	LINKAGE ROD END, 5MM	2
6	M35-12-CD	CUT DOWN TO 120mm LONG	1
7	M35-11	CABLE & SPRING ANCHOR	1
8	P35-14	CLEVIS PIN 4.7X14	1
9	P35-15	R CLIP	1
10	M5WPZ	M5 PLANE WASHER BZP	5
11	BG0806FDU	Ø8xØ10x5.5 FLANGED BEARING	4
12	M5X30CZ	CAP SCREW M5x30 CZ	2
13	M5X16CZ	CAP SCREW M5x16 CZ	3
14	M5X35CZ	CAP SCREW M5x35 CZ	2
15	M6X37-ADJ	M6x37 THREADED ADJUSTER	1
16	SG20-CD	CUT DOWN TO 80mm LONG	1
17	BHS8X5X14	TRANSFER LEAVER BUSHES/CLS1 LINKAGE KIT BUSH	2
18	M5WDZX12.7	M5x12.7 WASHER BZP	6
19	M5NZ	M5 NYLOC NUT	10
22	LJ5B	LINKAGE BALL JOINT	4
21	LJ5B-LH	LINKAGE BALL JOINT. LH	4
22	LJ5-R32	M5 ADJUSTER ROD LH-RH 32MM	4
23	M5LZ	M5 LOCK NUT	4
24	M5LZ-LH	M5 LOCKNUT LH	4
25	SSXXx9.5	SS SF SPACER 9.5mm	4
26	BHS8X5X3	STEEL SPACER 8x5x3	2
27	M5X25CZ	CAP SCREW M5x25 CZ	12
28	M6LZ	M6 LOCKNUT	1

NOTES:
SG20 - SPRING TO BE CUT DOWN TO 80mm LONG
M35-12 - LINKAGE SPRING GUIDE TO BE CUTDOWN TO 120mm
MAKE ALL LINKS 60mm BETWEEN BALLS FOR ASSEMBLY

DRAWING TO BE RETURNED TO THE DESIGN OFFICE AFTER USE