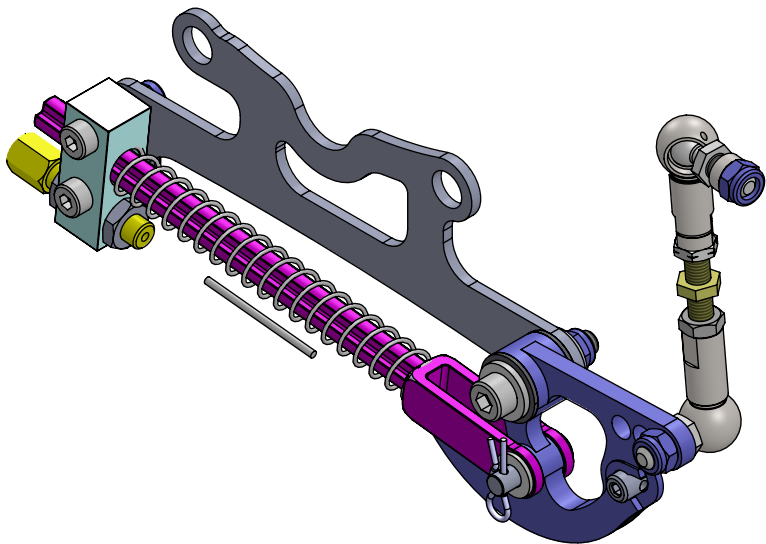
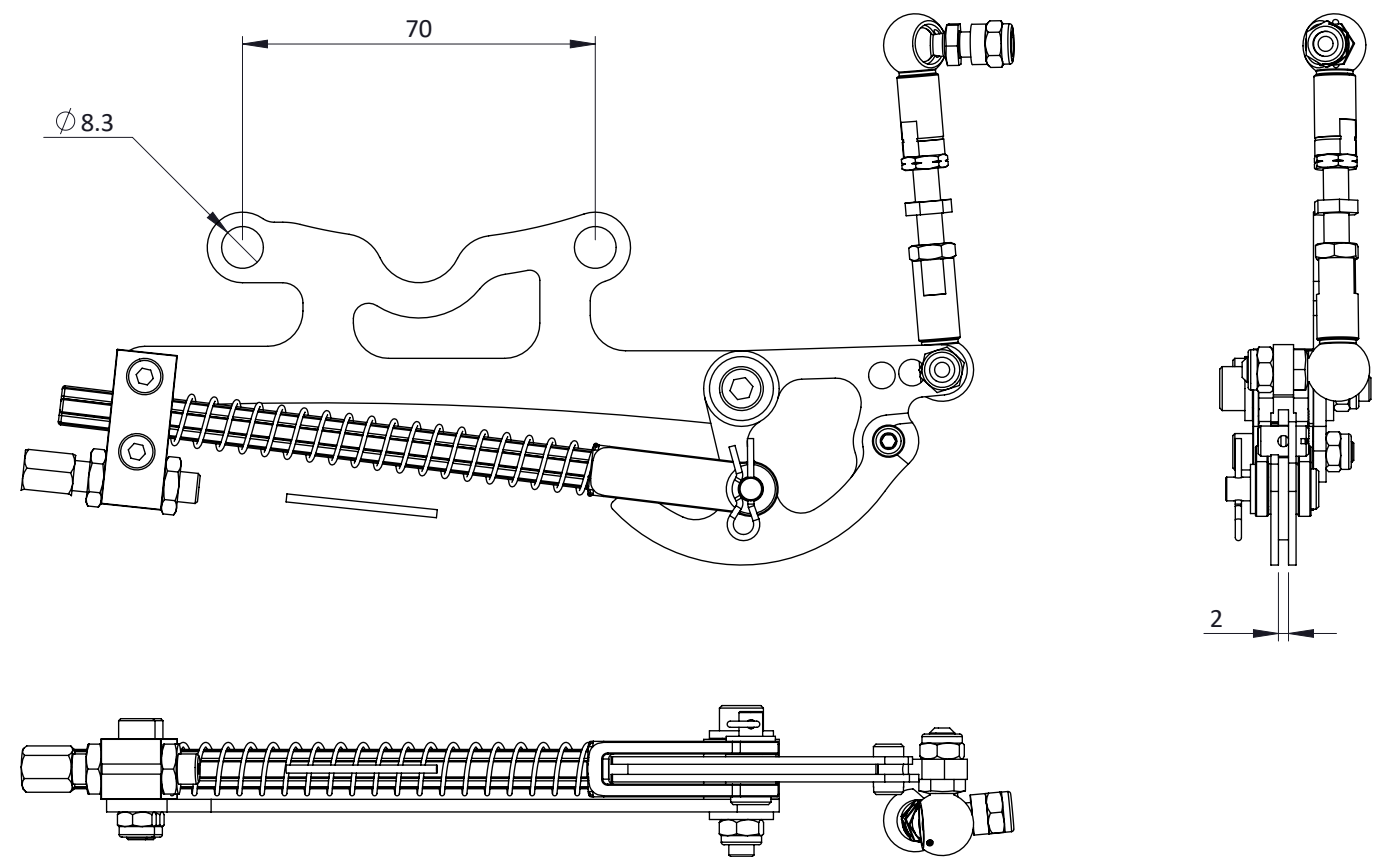


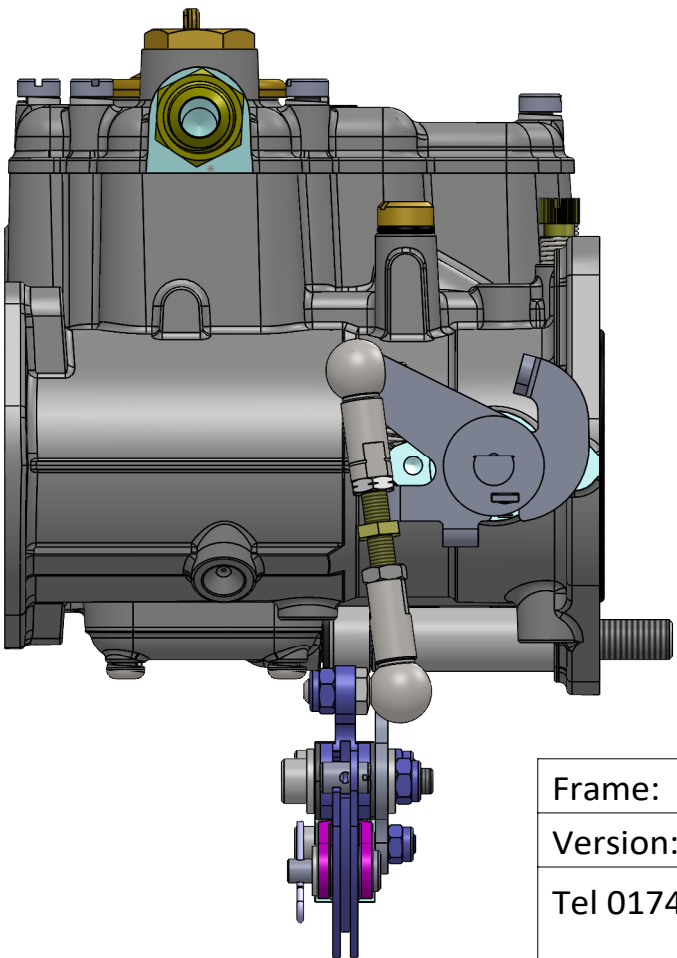
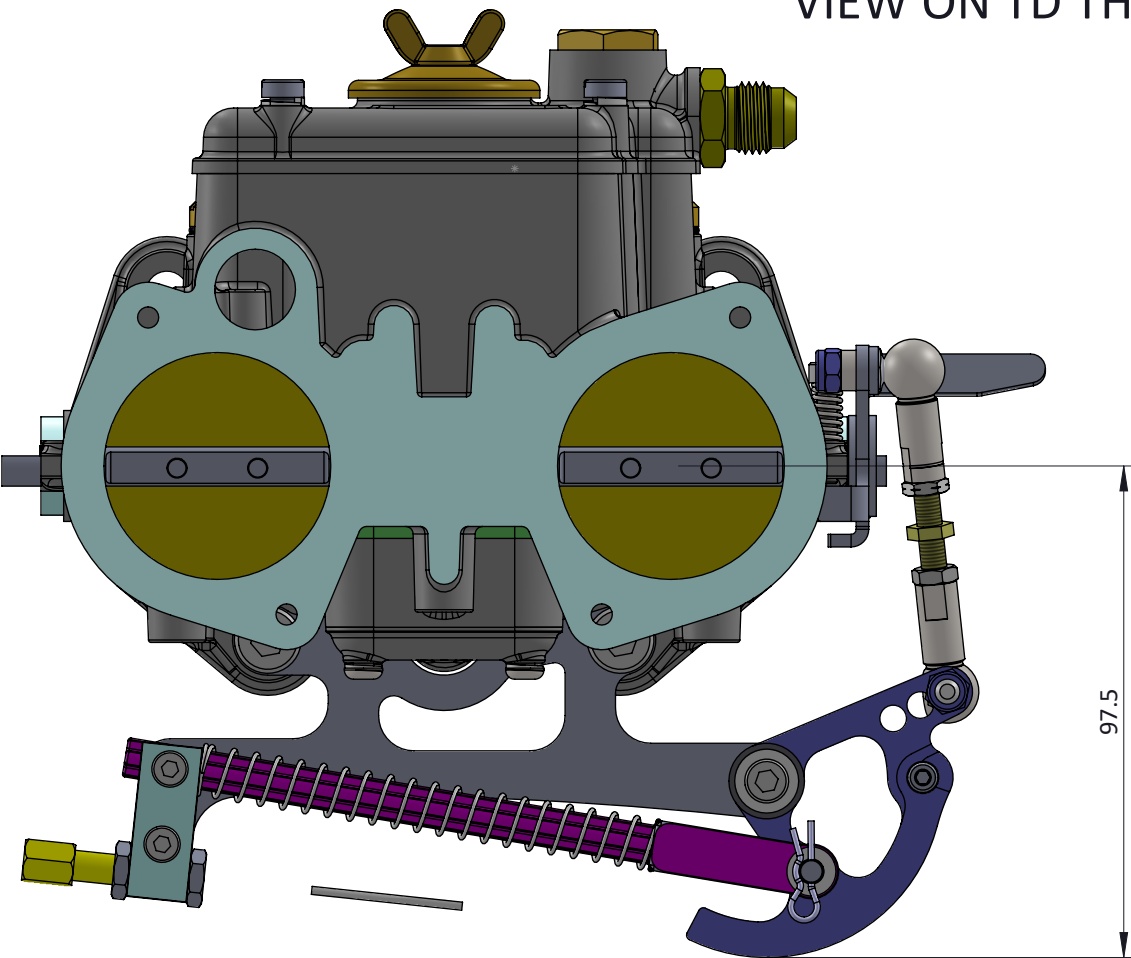
# CLS2-TBU2 - TB & TD UNDER BODY LINKAGE



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VIEW ON TD THROTTLE BODY



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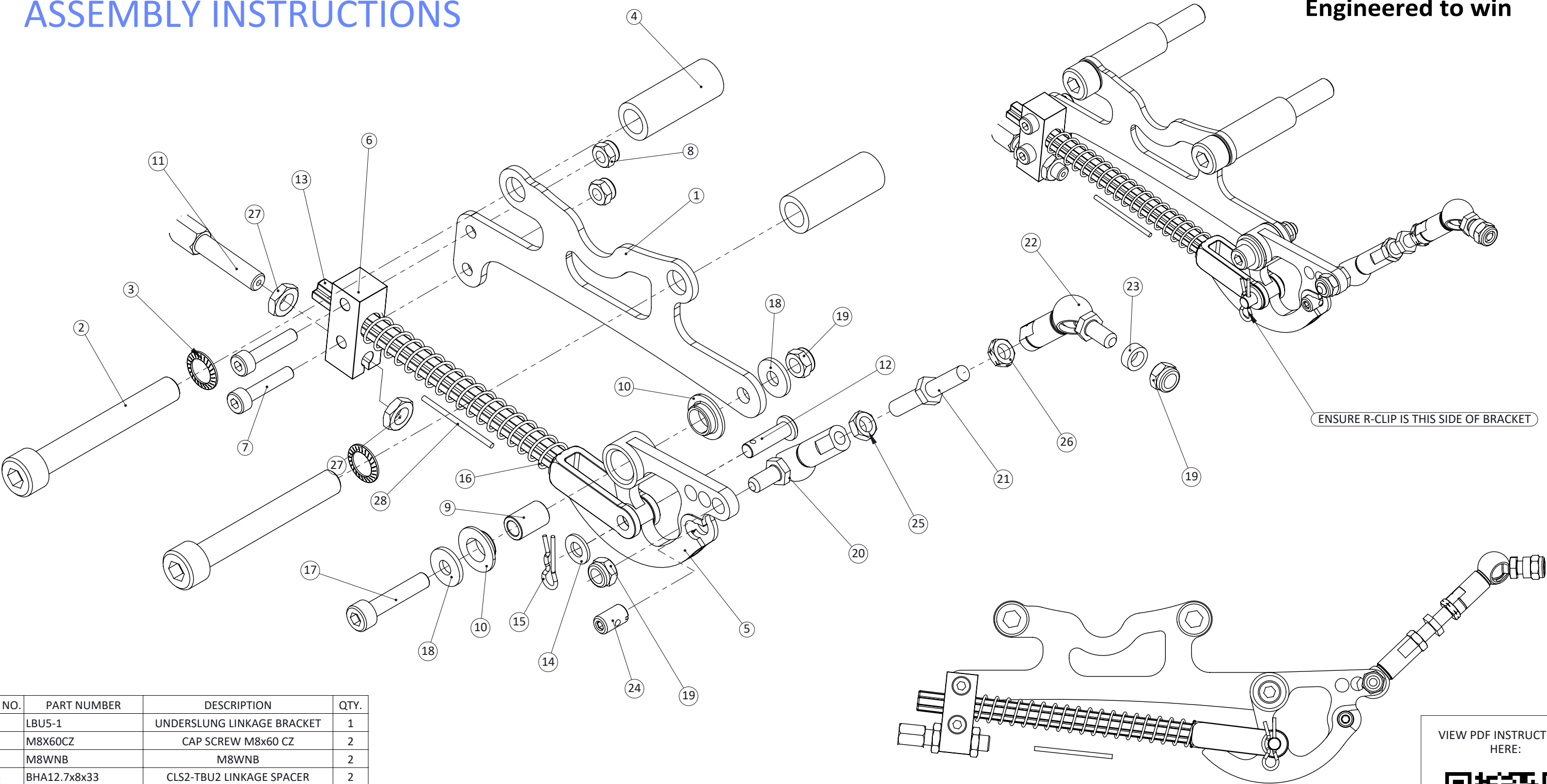
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CLS2-TBU2 - TB & TD UNDER BODY LINKAGE  
ASSEMBLY INSTRUCTIONS



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| ITEM NO. | PART NUMBER  | DESCRIPTION                | QTY. |
|----------|--------------|----------------------------|------|
| 1        | LBU5-1       | UNDERSLUNG LINKAGE BRACKET | 1    |
| 2        | M8X60CZ      | CAP SCREW M8x60 CZ         | 2    |
| 3        | M8WNB        | M8WNB                      | 2    |
| 4        | BHA12.7x8x33 | CLS2-TBU2 LINKAGE SPACER   | 2    |
| 5        | L35-6        | LINKAGE QUADRANT BILLET    | 1    |
| 6        | M35-6        | LINKAGE ANCHOR BLOCK       | 1    |
| 7        | M4X20CZ      | CAP SCREW M4x20 CZ         | 2    |
| 8        | M4NZ         | M4 NYLOC NUT               | 2    |
| 9        | BHS8X5X12.1  | 8x5x12.1 STEEL BUSH        | 1    |
| 10       | BG0810NF     | LINKAGE BEARING            | 2    |
| 11       | M6X37-ADJ    | M6x37 THREADED ADJUSTER    | 1    |
| 12       | P35-14       | CLEVIS PIN 4.7X14          | 1    |
| 13       | M35-5        | SPRING MANDREL             | 1    |
| 14       | M5WPZ        | M5 PLANE WASHER BZP        | 1    |
| 15       | P35-15       | R CLIP                     | 1    |
| 16       | SG20         | SPRING LINKAGE             | 1    |
| 17       | M5X25CZ      | CAP SCREW M5x25 CZ         | 1    |
| 18       | M5WDZX12.7   | M5x12.7 WASHER BZP         | 2    |

| ITEM NO. | PART NUMBER | DESCRIPTION                | QTY. |
|----------|-------------|----------------------------|------|
| 19       | M5NZ        | M5 NYLOC NUT               | 3    |
| 20       | LJ5B        | LINKAGE BALL JOINT         | 1    |
| 21       | LJ5-R32     | M5 ADJUSTER ROD LH-RH 32MM | 1    |
| 22       | LJ5B-LH     | LINKAGE BALL JOINT. LH     | 1    |
| 23       | BHS8X5X3    | ROD END SPACER             | 1    |
| 24       | BC6C        | CABLE NIPPLE, 6MM CLAMP    | 1    |
| 25       | M5LZ        | M5 LOCK NUT                | 1    |
| 26       | M5LZ-LH     | M5 LOCKNUT LH              | 1    |
| 27       | M6LZ        | M6 LOCKNUT                 | 2    |
| 28       | C15         | THROTTLE CABLE 1.5 METERS  | 1    |

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